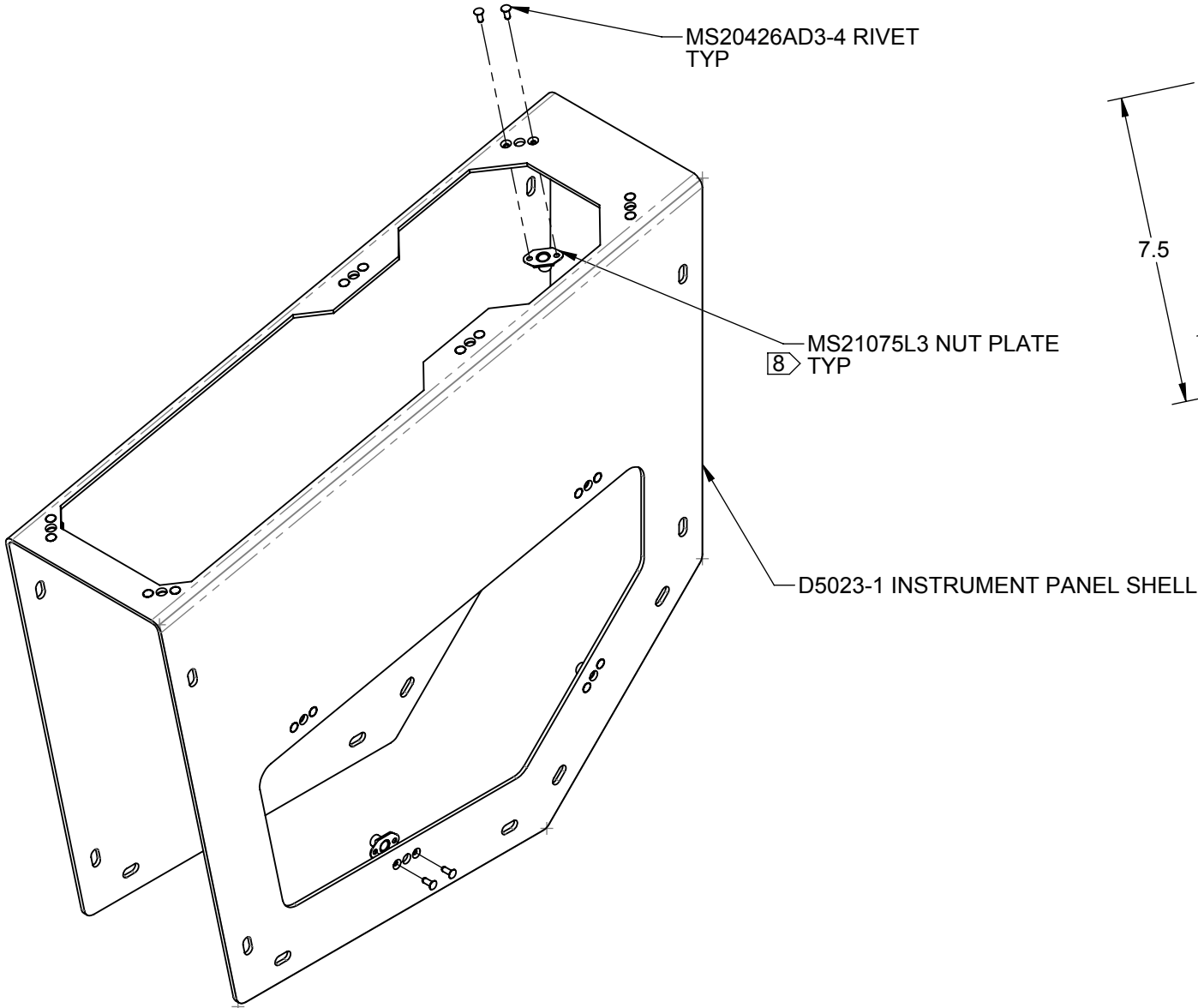
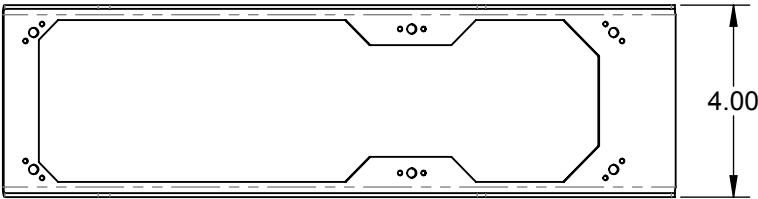
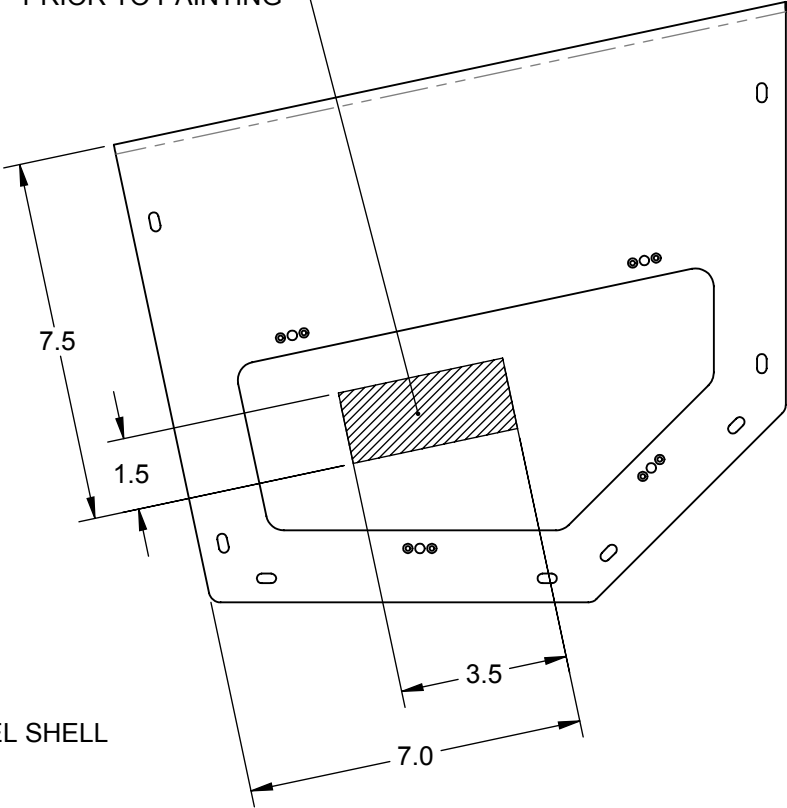


ITEM	QTY -043	P/N	DESCRIPTION
	X	D5023-043	INSTRUMENT PANEL SHELL ASSEMBLY
1	1	D5023-1	INSTRUMENT PANEL SHELL
2	10	MS21075L3	NUT PLATE, SELF-LOCKING, FLOATING
3	20	MS20426AD3-4	RIVET, CSK

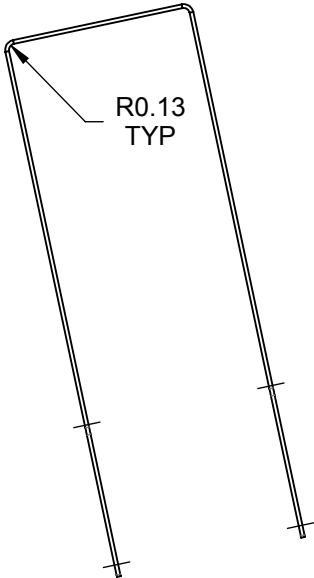


D5023-043 INSTRUMENT PANEL SHELL ASSY

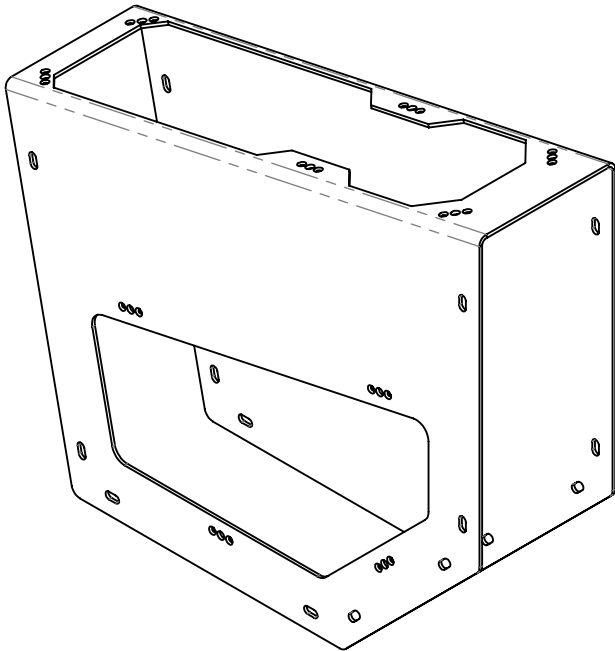
MASK THIS AREA
PRIOR TO PAINTING



D5023-1 INSTRUMENT PANEL SHELL
(MAKE FROM D5023-1F)



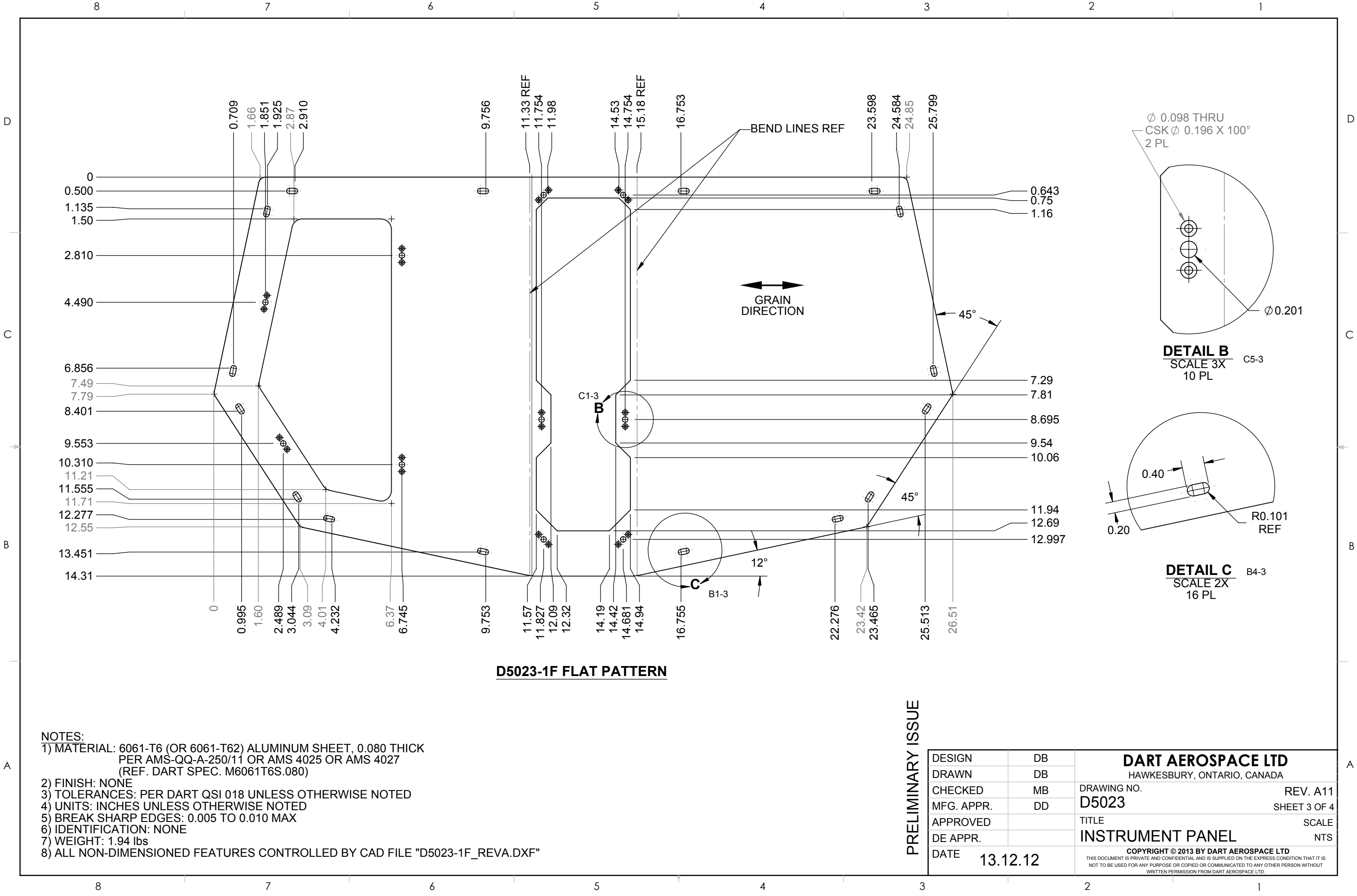
VIEW A-A



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: D5023-1: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
D5023-043: POWDER COAT "BLACK" (4.3.5.7) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: D5023-043: 1.97 lbs
 - 8) MASK NUTPLATE THREADS PRIOR TO PAINTING

PRELIMINARY ISSUE

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	MB	DRAWING NO. D5023	REV. A11 SHEET 2 OF 4
MFG. APPR.	DD	TITLE INSTRUMENT PANEL	SCALE NTS
APPROVED		<small>COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DE APPR.			
DATE	13.12.12		



NOTES:
1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.080 THICK
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
(REF. DART SPEC. M6061T6S.080)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 1.94 lbs
8) ALL NON-DIMENSIONED FEATURES CONTROLLED BY CAD FILE "D5023-1F_REVA.DXF"

PRELIMINARY ISSUE

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED	MB	DRAWING NO.	REV. A11
MFG. APPR.	DD	D5023	SHEET 3 OF 4
APPROVED		TITLE	SCALE
DE APPR.		INSTRUMENT PANEL	NTS
DATE	13.12.12	COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

